

IPA-MIMOSA OIIE Capital Projects Working Group Meeting #5 – 4/19/2021

Deborah J. McNeil (Independent Project Analysis, Inc.)

Alan Johnston (MIMOSA)

Dr. Matt Selway (University of South Australia)

Dr. Karamjit Kaur (University of South Australia)

Von Gusa (GUSA Consulting Services)



OIIE Capital Project Working Group: 04-19-2021 Meeting Agenda

- Share the OIIE Capital Project Working Group Purpose
- Brief Overview of where we've been Review Meeting #1 #4 Results
- Sub-team updates:
 - Cost Estimating
 - RFI/ RFI Response
 - Asset Installation
- Discussion of Interoperability What is it? What are the technical components?
- Better Understand the Deliverables Q/A Session
- Define OIIE Capital Project WG Next Steps



OIIE Capital Project Working Group Leaders

IPA



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Open Industrial Interoperability Ecosystem (OIIE) Capital Project Working Group Purpose

This working group will meet monthly to help align the efforts of owner companies; engineering, procurement, and construction (EPC) firms; industry standardization organizations (e.g., IOGP/CIFHOS, ISA, MIMOSA) and international standards organizations (ISO, IEC, etc.).

All participants will work together to set the owner/EPC firm priorities for interoperability solution delivery to enable pragmatic industry digital transformation on a timely basis.



~57 Owner Companies Across Multiple Industries

Activities To Date

Kick-off 11-4-20

Participation # Invited 380 Registered 218 Attended 103 Meeting #2 12-17-20

Participation	#
Invited	380
Registered	79
Attended	34

Detailed Methodology Presentation

- **Detailed Brainstorming** Breakouts
- 180 Opportunities ID'd

Begin Monthly Meetings

Meeting #3 2-22-21

Participation	#
Invited	380
Registered	188
Attended	111

Detailed Methodology

Began work on Top 3 **Opportunities** (Breakouts)

Sub-Team Meetings 3/9/21

Participation	#
Invited	290
Registered	111
Attended	40

Continued work on

Sub-teams

Top 3 Opportunities in

Meeting #4 3-16-21

Participation	#
Invited	290
Registered	152
Attended	39

Dug Deeper on Business Use Case Deliverables

Challenge Description

Charter Review

- Methodology Overview
- **Initial Opportunity** Identification

Presentation



Sub-Team Updates as of 4/20/21

Business Use Cases

Subteams 1/2 — Cost Estimating — Working on representation of the common work process. Defining a Smaller "tiger team" to develop a strawman work process. Then align the Use Cases — Identify who is working the cost estimating / project controls area of your company - Need to align on data definitions, work process and typical Code of Accounts first... NEED A LIFE CYCLE FRAMEWORK OF THE COST ESTIMATE "DELIVERABLE" TO CONNECT USE CASES

See detailed sub-team

work in Appendix

Sub-Team Updates as of 4/20/21

Business Use Cases

Subteam 3 – RFI/RFI Response- Capital Supply Chain Active subteam – meeting recordings and work products are in MIMOSA TEAMS environment

Major themes identified from User Story Statements

- Supplier management
 - Shortlist certified supplier
 - Shortlist suppliers that meet quality requirements
 - Unified view to see and manage all previous and current contracts
- Project Control Manager
 - Identify equipment with long lead times should be pre-ordered as soon as design is completed
 - Monitor and control delivery schedule no delays
- Order Change Management
 - PMS is up to date w.r.t. any design or qty changes and communicated to interested parties (such as OEMs)
 - Any change in requirements is registered and reflected in all the relevant systems



Sub-Team Updates as of 4/20/21

Business Use Cases

Subteam 4- Asset Installation – Capital

Meeting and Developing Business Use Cases – materials on TEAMS Site

New – Subteam 5 -- Prioritization and Value Case Definition – enablers Goal- to stay focused on right priorities- economy of scale areas -

Check-

Access to MIMOSA TEAMS work area –

Anyone needing an invitation contact Matt Selway:

Matt.Selway@unisa.edu.au

OIIE OGI Pilot Phase 3.3 - Starts Adding AWP (IWP) and CFIHOS

Updating 2 existing OIIE Use Cases and inserts a new OIIE Use Case focused on Purchasing, then follow the existing OIIE Use Cases shown here. Relevant IOGP JIP33 Specifications and CFIHOS RDL are being added along with AWP requirements for IWPs.

Insert New OIIE Use Case

1. Purchasing
IEEE Std 841/IOGP-JIP33 S-733D
Low Voltage Electric Motor and ISA
Spec Instrument

1. P&ID
Creation and
Export of
Condenser
Unit P&ID to
Proteus XML
Format

(Worley)

2. Transform to CCOM XML Format

(UniSA)

- 3. Greenfield RFI/RFI Response
- RFI based on functional requirements (UniSA)
- RFI Response, Models (Yokogawa)

4. Capital Project Asset Installation

(UniSA)

5. (Simulated)
Handover of
As-Built Data
to PdMA

(UniSA)

6. CBM—
Collection of
Measurement
data and
output of
Advisory

(PdMA)

7. Remove and Replace Maintenance Activity

(UniSA)

- 8. Brownfield Information Remediation
- RFI based on limited asset data (UniSA)
- RFI Response, Model/Asset data (Yokogawa)

OIIE Use Case 1 (As-Designed)

OIIE Use Case 12

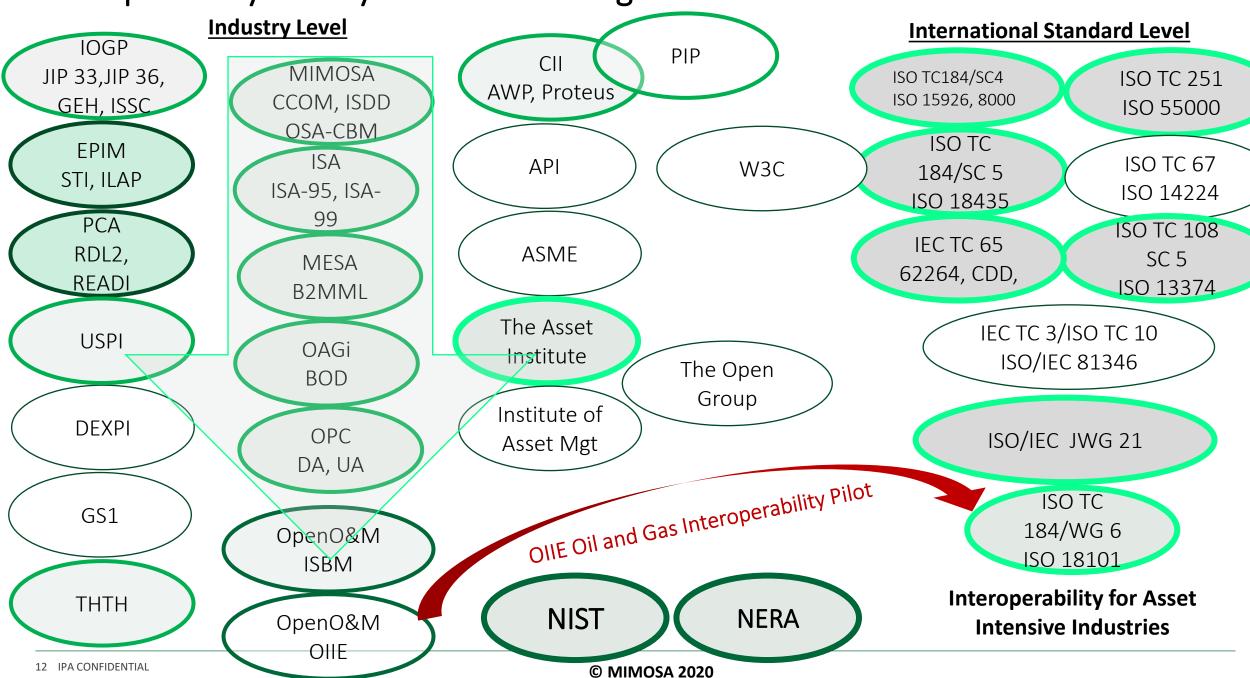
OIIE Use Case 15 OIIE Use Case 1 OIIE Use Cases 14, 7, 5 (CBM Acquisition, Triggering, and Resulting Maintenance)

OIIE Use Case 12





Interoperability for Physical Asset Management-Associations and Activities



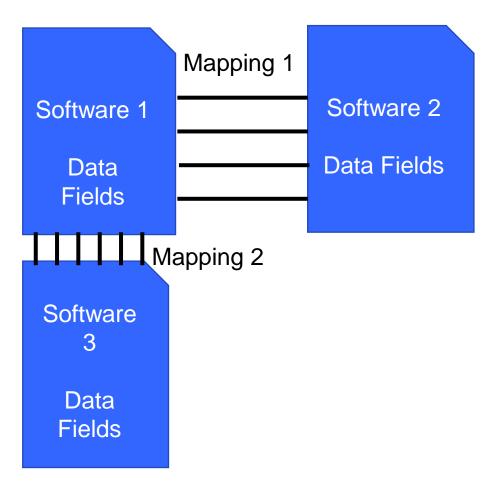
OIIE Pilot Key Concepts

- Use Industry Standard Data Sheets (e.g. ISA, API, ASME, PIP, etc) as a starting "standard" data set for equipment data interoperability data flows
- Convert current Industry Standard Data Definition (ISDD's) to machine readable format (Still owned by legacy standard owner)
- Develop vendor neutral API's to extract, move, receive and insert equipment data between software applications

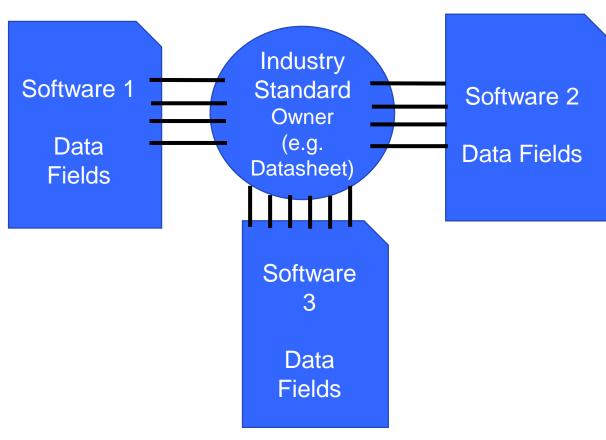


Data Movement- ISDD Approach

Data Exchange



ISDD Approach



Each Software Developer owns the cost of upgrade remapping to the Standard

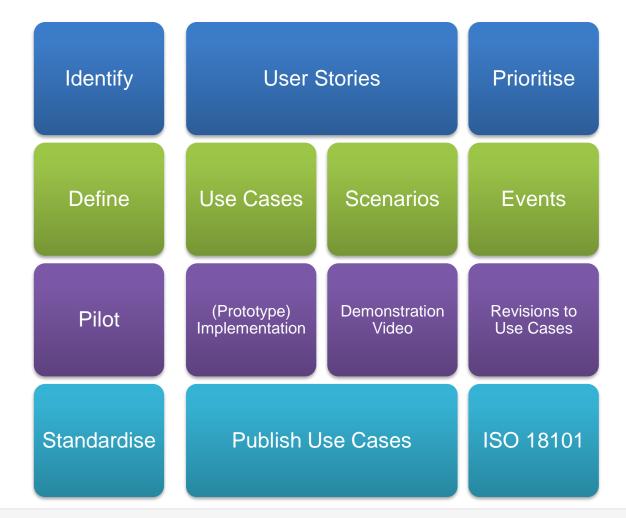
CONFIDENTIAL Independent Project Analysis – IBC 2021

Summary

We aim to:

- Identify
- Prioritise
- Align
- Define
- Pilot / Validate
- Standardise / Publish

OIIE Use Cases for Capital Projects to realise industry digital transformation, improve efficiency, and deliver value.







Next Steps



Open Standards for Physical Asset Management

IPA – MIMOSA OIIE CPWG

Levels of Participation

General Interest

Register for Large Group

Meeting Minutes

Attend the Large Group

Meeting

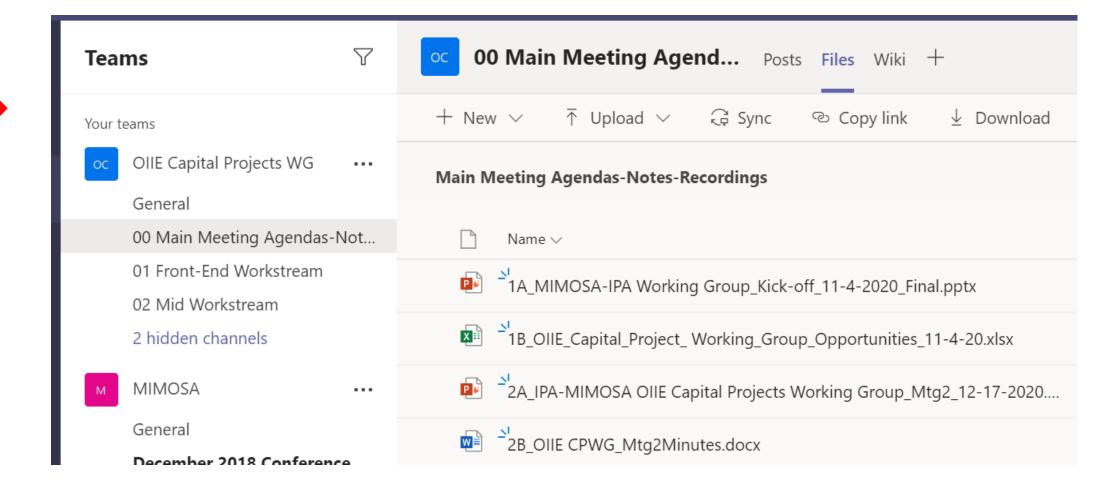
Attend the Breakout Team Working Groups

You'll be invited to join the TEAMS site.

You can then sign up for participation in one Or more of the Break-out Groups



Join us on TEAMS and let's get to work...





Meeting #4 ... Using the TEAMs Chat Window...

I Wish I knew or Understood...

... more about the needs from my organization!!

... Estimate validation

I wish to understand better the final deliverables and how they tie with ISO 18101

Work shop to go over the use case methodolgy

Maybe topics or user stories or developments from each small team that apply or carry through the others. To stay aware of developments that affect each. Asset information is an example used in each phase.

appreciated seeing the user story, now have clearer picture of the end goal(s), would like to hear more on how engage an owner in a test case

Gathering Input on 3 Use cases

NEXT <u>Sub-Team</u> Meetings – May 11th 7-8 am EDST

Break Out Group	Facilitator	Meeting Link
Front-End - Cost estimating group 1/ Group 2	Von Gusa	Click here to join the meeting
Middle - RFI/ RFI Response (Greenfield project)	Karamjit Kaur	Click here to join the meeting
Back end - Capital Project Asset Installation	Matt Selway	Click here to join the meeting

Main Group May Meeting – May 18th 7 – 8 am EDST





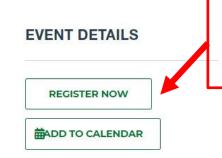
New Member Registration



SUMMARY REQUEST INFO

Join us in helping to solve interoperability challenges and move the capital project industry's digitalization efforts forward.

The IPA-MIMOSA Open Industrial Interoperability Ecosystem (OIIE)
Capital Project Working Group is focused on defining the high value



https://www.ipaglobal.com/event/digitalization-ipa-mimosa-oiie-capital-project-working-group-meetings/





Next Steps:

- Member willing to share your digitalization journey?
- 2. If not already a member, you will be invited to the MIMOSA TEAMS workspace to continue development of the Use Cases
- 3. Please participate in the sub-team meetings to generate the industry input to the Pilot Project and the Industry Standards work (each sub-team will set it's own meetings)
- Contact Alan Johnston (atjohn@comcast.net) to get more info on MIMOSA membership and access to the solutions already in place for your company to use
- The Main Team will meet once a month on the 3rd Tuesday from 7 to 8 am EDST to report on progress, share industry 5. knowledge, set priorities and continue the knowledge sharing and dialog. Next Main Team Meeting: May 18th 7 to 8 am EDST – same meeting link If you need new meeting invitation – please email dmcneil@ipaglobal.com
- Meeting Minutes are published in the MIMOSA TEAMS environment and will be published on the IPA Website in the next few weeks.

Detailed Work of Sub-Team 3 – Purchasing of Equipment

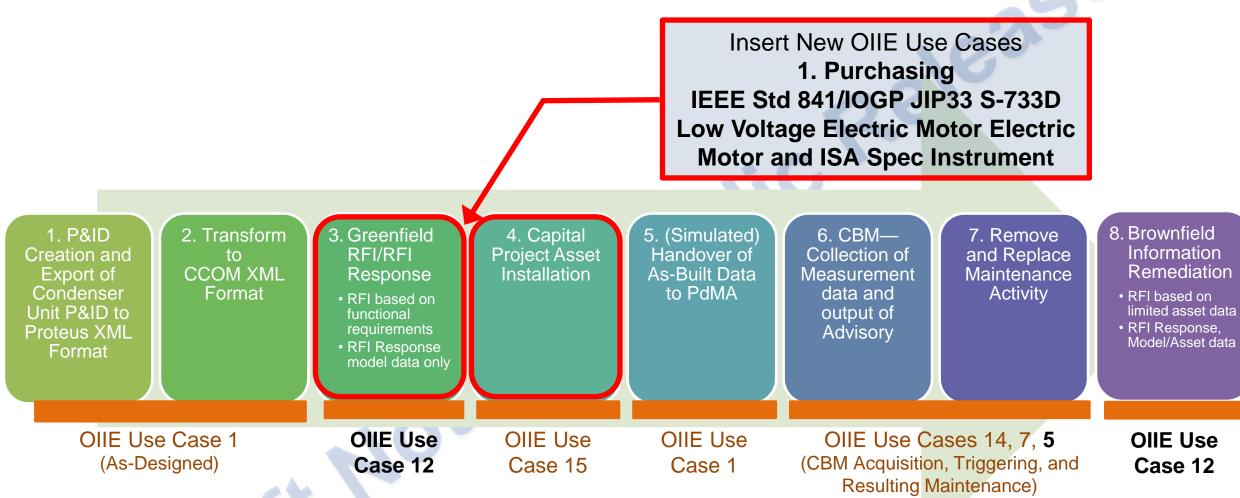
OllE Use Case for Purchasing of Equipment

Karamjit Kaur Industrial AI Research Centre University of South Australia

Major themes identified from User Story Statements

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OIIE OGI Pilot Phase 3.3



15 OIIE Use Cases have been identified spanning the Asset Lifecycle. Details are developed and validated in the OIIE OGI Pilot. We intend to submit the set above (likely including others) in forthcoming TRs, to be included in ISO 18101-3.





OllE Purchasing Use Case Scope

In Scope(= before PO)

- ✓ Process of Purchasing up to the point where Purchase Order (Digital version) is submitted and ACK is received containing estimated shipment date etc.
- ✓ Identify fields(contents) to be sent as part of the RFI and RFQ and their responses
 - ✓ Any documents (both machine interpretable and otherwise) to be sent as part of these RFI or RFQ and their responses
- ✓ Include the data exchanged as part of RFI/RFQ process as part of Purchase Order

Out of Scope

(separate OIIE Use Cases)

- × Supplier Management
 - × Managing list of preferred suppliers etc.
- × Make/model matchup process
- × Logistics aspect of Purchasing
- × Cost estimation(Pricing) aspect of Purchasing
 - × RFP/RFP response
- × Evaluation and Selection of quote
 - × After receiving RFQ Responses
- × Payment processing
- × Change(s) in Purchase Order

OIIE Purchasing Use Case Conditions

Pre conditions

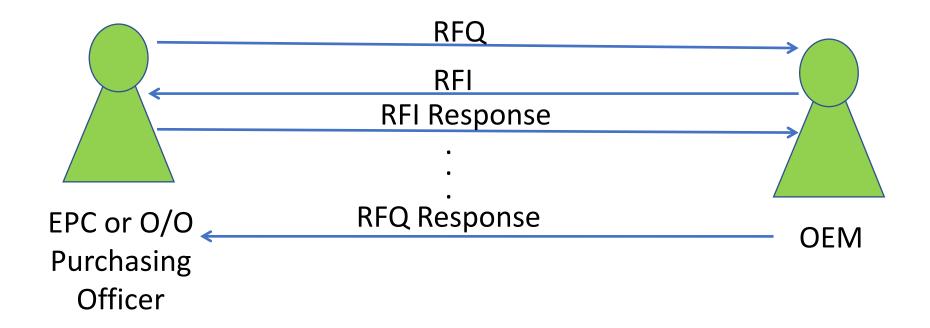
 Completion of OIIE Use Case 12 (RFI and RFI Response for Models Meeting Functional Requirements)

Successful End Condition

- The EPC or Owner/Operator issues purchase order to manufacturers to procure identified assets.
- Receiving of Acknowledgement

OllE Purchasing Use Case Scenarios

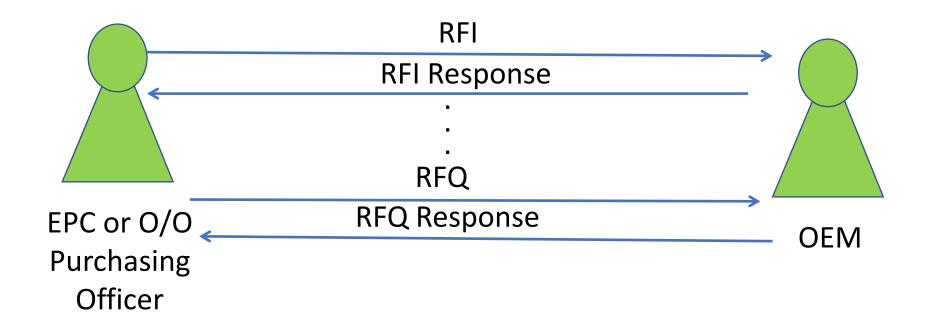
Scenario 1 - EPC or O/O know equipment models already



> NOTE: The information exchanged in RFIs and RFQs above will become part of Purchase Order

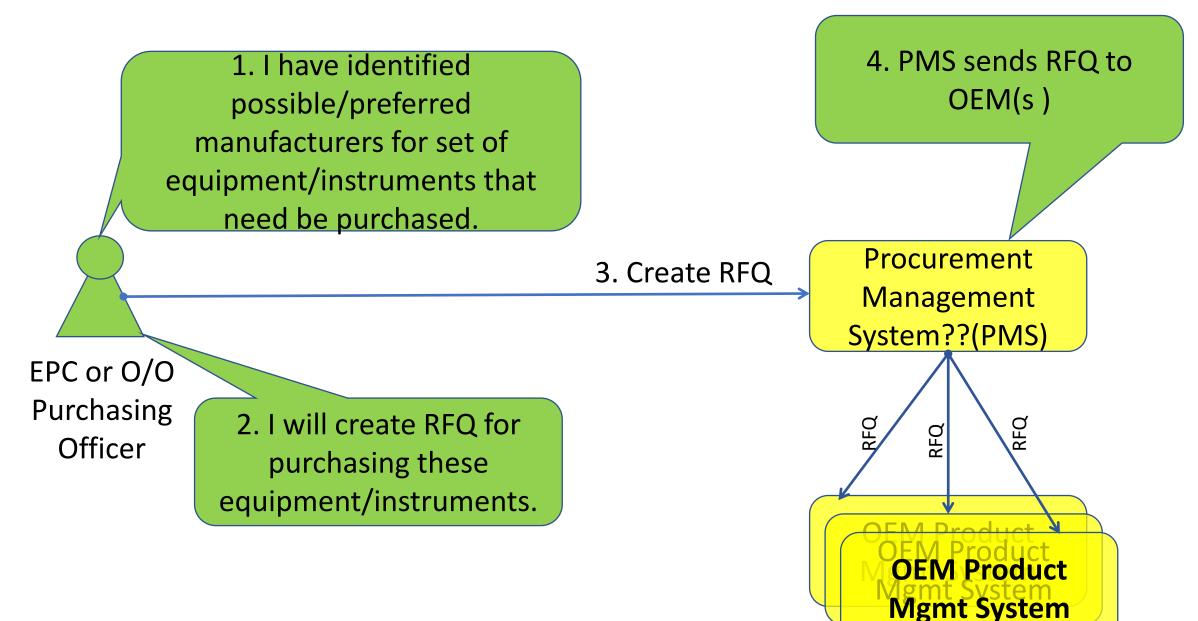
OllE Purchasing Use Case Scenarios

Scenario 2 - EPC or O/O are not aware of the specific model they require. They do know the engineering design and functional requirements.



> NOTE: The information exchanged in RFIs and RFQs above will become part of Purchase Order

Story M130: Send RFQ for Purchasing Equipment/Instruments



Story M131: Make and Model Match-up and RFI/RFI Response

(in response to RFQ)

 Register RFQ details and notify Manufacturing Sales Team or Manufacturing Engineer 4. For most of the Equipment, available standard models can be used but for some equipment – exact match is not available. Send RFI to EPC or O/O requesting more information or confirming if alternate models will be acceptable.

OEM Product
Management
System

2. Notification of received RFQ

5. RFI 6. RFI Response

8. RFQ Response

3. Perform manual inspection of RFQ OR Perform automated make/model match up process

OEM
Manufacturing
Engineer

7. Inspect RFI
Response and
accordingly prepare
RFQ response

EPC or O/O
Purchasing
Officer

Story M132: Evaluate RFQ Responses and Send Purchase Order

4. Create Purchase Order

1. We have received the RFQ responses from the OEMs.

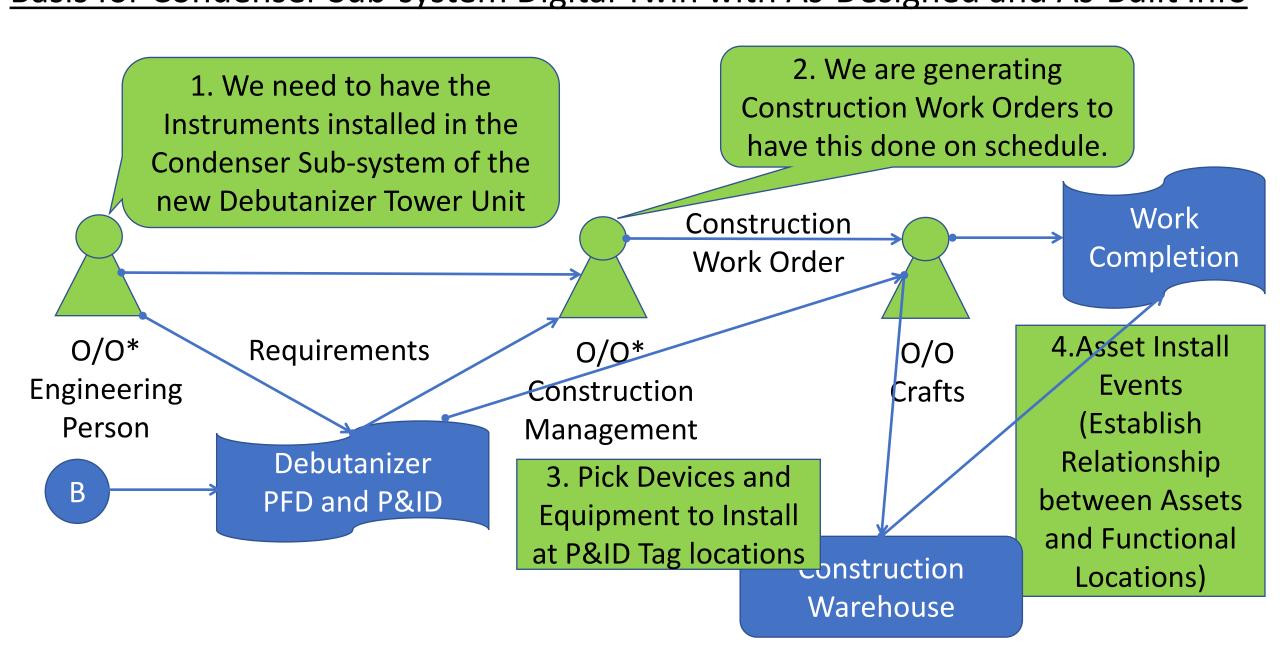
3. Create and send
Purchase Order to the
selected OEM

2. Evaluate the RFQ
Responses considering
Product data, warranties,
service offerings etc.

Officer

Procurement Management System Purchase Order 5 **OEM Product** Mgmt System

Story M140: Capital Project - Install Equipment and Devices Basis for Condenser Sub-system Digital Twin with As-Designed and As-Built Info



OllE Purchasing Use Case Actors

Business Actors

- Purchasing Team/Officer
- Project Control Manager
- Manufacturer sales team
- Manufacturer Engineer

System Actors

- Material/Procurement
 Management System
- Supplier Management System
- Order Change Management
 System

 OEM Product Management System

RFI Contents

• 55

RFI Response Contents

• 55

RFQ Contents

- List of Model(s) meeting functional requirements
 - One RFQ consisting of multiple Models or one RFQ for each Model?
- Engineering data sheets containing functional requirements for each location
- Model data sheets containing model specific properties
- Allowable deviations or customizations from specified functional requirements
- Respond by Date
- Requested by Person/Team/System

RFQ Response Contents

Purchase Order Contents

Purchase Order ACK Contents

OllE Purchasing Use Case Triggers

• 5

THANK YOU