

IPA-MIMOSA OIIE Capital Projects Working Group Meeting #6 – 5/18/2021

Deborah J. McNeil (Independent Project Analysis, Inc.)

Alan Johnston (MIMOSA)

Dr. Matt Selway (University of South Australia)

Dr. Karamjit Kaur (University of South Australia)

Von Gusa (GUSA Consulting Services)

Luke Wallace (Independent Project Analysis, Inc.)



OIIE Capital Project Working Group: 05-18-2021Meeting Agenda

- Share the OIIE Capital Project Working Group Purpose
- Brief Overview of where we've been Review Meeting #1 #5 Results
- Sub-team updates:
 - Cost Estimating
 - RFI/ RFI Response
 - Asset Installation
- Better Understand the Deliverables Q/A Session
- Key Issue Discussion
- Define OIIE Capital Project WG Next Steps



OIIE Capital Project Working Group Leaders

IPA



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Luke Wallace Senior Consultant lwallace@ipaglobal.com



Dr. Matt Selway Research Fellow, University of South Australia Matt.Selway@unisa.edu.au



Open Industrial Interoperability Ecosystem (OIIE) Capital Project Working Group Purpose

This working group will meet monthly to help align the efforts of owner companies; engineering, procurement, and construction (EPC) firms; industry standardization organizations (e.g., IOGP/CIFHOS, ISA, MIMOSA) and international standards organizations (ISO, IEC, etc.).

All participants will work together to set the owner/EPC firm priorities for interoperability solution delivery to enable pragmatic industry digital transformation on a timely basis.



~57 Owner Companies Across Multiple Industries

Activities To Date

Began Monthly Meetings

Kick-off 11-4-20 Meeting #2 12-17-20

Meeting #3 2-22-21

Sub-Team Meetings 3/9/21 Meeting #4 3-16-21

Meeting #5 4-20-21

Participation	#
Invited	380
Registered	218
Attended	103

Participation	#
Invited	380
Registered	79
Attended	34

Participation	#
Invited	380
Registered	188
Attended	111

Participation	#
Invited	290
Registered	111
Attended	40

Participation	#
Invited	290
Registered	152
Attended	39

Participation	#
Invited	290
Registered	100
Attended	38

- **Charter Review**
- Challenge Description
- Methodology Overview •
- **Initial Opportunity** Identification
- **Detailed Methodology** Presentation
- **Detailed Brainstorming** Breakouts
- 180 Opportunities ID'd
- Detailed Methodology Presentation
- Began work on Top 3 **Opportunities** (Breakouts)
- Continued work on Top 3 Opportunities in Sub-teams
- Dug Deeper on Business Use Case Deliverables
- Shared sub team progress
- Discussed scope of OIIE OGI Pilot Phase 3.3

Meeting Slides For all Previous Meetings Can Now be Found on:

https://www.ipaglobal.com/event/digitalization-ipa-mimosa-oiie-capital-project-working-group-meetings/

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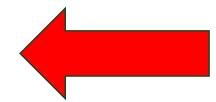


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2021 MEETING SCHEDULE

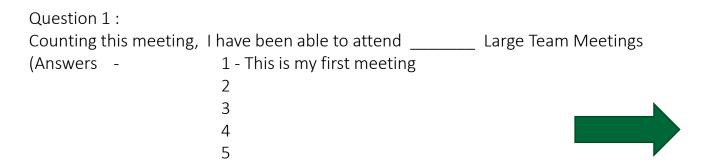
- November 4, 2020 <u>View Meeting Slides</u>
- December 17, 2020 <u>View Meeting Slides</u>
- February 16, 2021 <u>View Meeting Slides</u>
- March 16, 2021 <u>View Meeting Slides</u>
- April 20, 2021 <u>View Meeting Slides</u>
- May 18, 2021
- · June 15, 2021
- July 20, 2021
- August 17, 2021
- September 21, 2021
- October 19, 2021
- November 17, 2021
- December 21, 2021

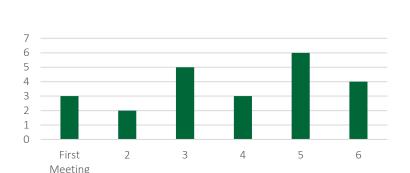
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Poll - Please use CHAT Window and Answer the following questions



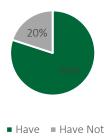


of Meetings Attended

Question 2: I (have or have not) been able to attend a sub-team working meeting.



% Able to Attend a Subteam Meeting



Question 3: I think more people would get involved if...

- We moved meeting forward an hour (5)
- Changed timing of meeting but no perfect time (2)
- Less confusion when the larger meeting gets cancelled but the sub team is expected to continue

Sub-Team Report Outs



Sub-Team Updates as of 5/17/21

Subteams 1&2 – Cost Estimating – (Von Gusa/ Luke Wallace)

- IPA/MIMOSA are continuing to better define common cost estimating work process(es) to baseline and guide the sub-team 1&2 smaller working group, and broader sub-team, we expect this in the next week (Monday 5/24/21).
- Have identified and received commitments 2 of 6 identified and evolving potential members (not including the IPA/MIMOSA facilitators) for the smaller working group to develop the strawman work process(es). First meeting to be scheduled NLT Wednesday - 5/26/21
- Have developed a draft charter for the sub-team 1&2 smaller working group

The intent of this teams focused effort is to create a "strawman" of the industry good practice regarding the cost estimating process at a level of detail (granularity) to allow for identification of data and data management that can be improved (both internally to the company or industry and externally). At the same time these industry good practices need to be at the right level to allow for adoption across the industry and represent what your company's, industry, group or other entity you are presently doing regarding practices and processes. Therefore, this group will be leveraging the individual team members and publicly available representations and existing industry good practices and processes to develop the strawman.

- A parallel part of the process is to align data definitions, work process and typical Code of Accounts as part of the smaller working group
- Followed by taking output/results and guidance from the small working group to the larger sub-team 1&2 and then developing the Use Cases at the sub-team level *Identify who is working the cost estimating / project controls area of your company/business*.
- There will be a scheduled June call for the larger sub-team 1&2 to update on the small working group progress.



Sub-Team Updates as of 5/18/21

Subteam 3 – RFI/RFI Response- Capital Supply Chain (Karamjit Kaur)

Have had 5 sub-team meetings —

Meeting every Tuesday

See Details in Meeting Addendum

OIIE Purchasing Use Case Scope

In Scope

- ✓ Process of Purchasing up to the point where Purchase Order (Digital version) is submitted and ACK is received containing estimated shipment date etc.
- ✓ Identify contents to be sent as part of the RFI and RFI responses
 - ✓ Any documents (both machine interpretable and otherwise) to be sent as part of these RFI and RFI
- ✓ Include the data exchanged as part of RFI process as part of Purchase Order

Out of Scope

(separate OIIE Use Cases)

- × Make/model matchup process
- × Logistics aspect of Purchasing
- × Receiving process
- × Inspection processing
- × Cost estimation(Pricing) aspect of Purchasing × RFP/RFP response
- × Payment processing
- × Change(s) in Purchase Order
- × Evaluation and Selection of quote × After receiving RFQ Responses
- × Supplier Management
 - × Managing list of preferred suppliers etc.



Sub-Team Updates as of 5/18/21

Subteam 4- Asset Installation — Capital (Matt Selway)

- ✓ Have end to end workflow defined –
- ✓ Identified user stories across the flow
- Working through defining priorities —
- discussion underway on where to focus first

Tuesday – 8 am EST every other Tuesday – 5/25 next meeting



Sub-Team Updates as of 5/18/21

New – Subteam 5 -- Prioritization and Value Case Definition – enablers – Deb McNeil

Goal- to stay focused on right priorities- economy of scale areas

Initial Meeting being scheduled

Check-

Access to MIMOSA TEAMS work area –

Anyone needing an invitation contact Matt Selway:

Matt.Selway@my.unisa.edu.au

OIIE OGI Pilot Phase 3.3 - Starts Adding AWP (IWP) and CFIHOS

Updating 2 existing OIIE Use Cases and inserts a new OIIE Use Case focused on Purchasing, then follow the existing OIIE Use Cases shown here. Relevant IOGP JIP33 Specifications and CFIHOS RDL are being added along with AWP requirements for IWPs.

Insert New OIIE Use Case

1. Purchasing
IEEE Std 841/IOGP-JIP33 S-733D
Low Voltage Electric Motor and ISA
Spec Instrument

1. P&ID
Creation and
Export of
Condenser
Unit P&ID to
Proteus XML
Format

(Worley)

2. Transform to CCOM XML Format

(UniSA)

- 3. Greenfield RFI/RFI Response
- RFI based on functional requirements (UniSA)
- RFI Response, Models (Yokogawa)

4. Capital Project Asset Installation

(UniSA)

5. (Simulated)
Handover of
As-Built Data
to PdMA

(UniSA)

6. CBM—
Collection of
Measurement
data and
output of
Advisory

(PdMA)

7. Remove and Replace Maintenance Activity

(UniSA)

- 8. Brownfield Information Remediation
- RFI based on limited asset data (UniSA)
- RFI Response, Model/Asset data (Yokogawa)

OIIE Use Case 1 (As-Designed)

OIIE Use Case 12 OIIE Use Case 15 OIIE Use Case 1 OIIE Use Cases 14, 7, 5 (CBM Acquisition, Triggering, and Resulting Maintenance)

OIIE Use Case 12

Formal Call For Pilot Participants Coming Soon – Options

- 1. Full Participation (Join MIMOSA and have a Voice and full access)
- 2. Audit the Pilot (Monitor progress)
- 3. Join through a Partner organization (e.g. NERA, etc)





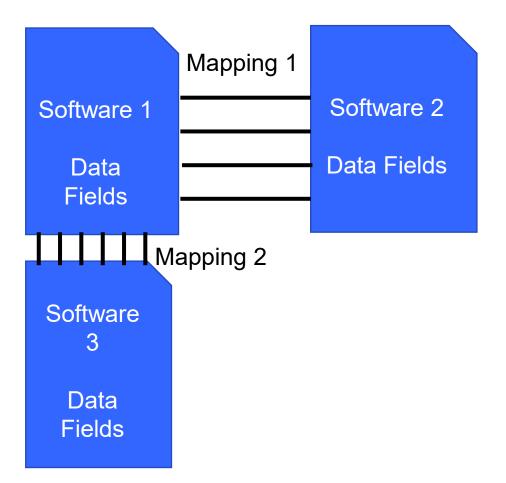
OIIE Pilot Key Concepts

- Use Industry Standard Data Sheets (e.g. ISA, API, ASME, PIP, etc) as a starting "standard" data set for equipment data interoperability data flows
- Convert current Industry Standard Data Definition (ISDD's) to machine readable format (Still owned by legacy standard owner)
- Develop vendor neutral API's to extract, move, receive and insert ISDD based data between software applications

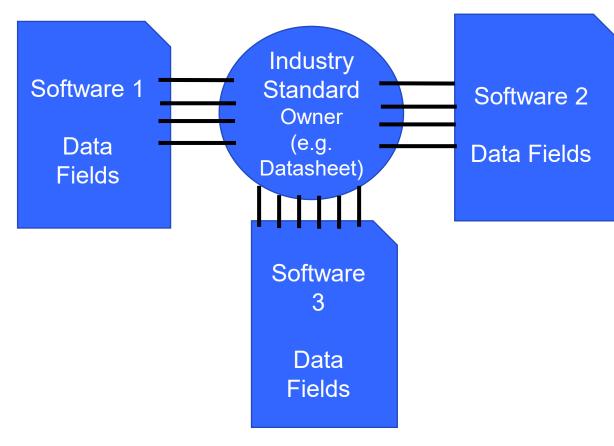


Data Movement- ISDD Approach

Current Data Exchange



ISDD Approach



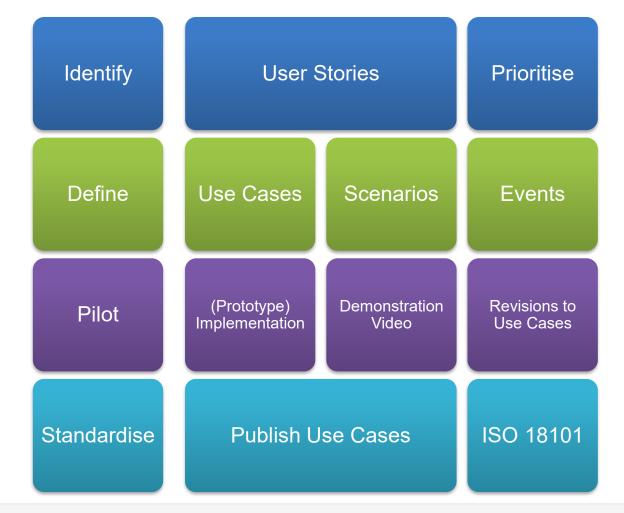
Each Software Developer owns the cost of upgrade remapping to the Standard

Summary

We aim to:

- Identify
- Prioritise
- Align
- Define
- Pilot / Validate
- Standardise / Publish

OIIE Use Cases for Capital Projects to realise industry digital transformation, improve efficiency, and deliver value.







IBC Extract



We Are Missing a Mammoth Integrator



Traditional Retail Walmart, Costco, Schwartz Gruppe

Internet Retailers Amazon, Alibaba, eBay, Walmart

Automotive Toyota, Volkswagen Group, Daimler, Hyundai/Kia, Ford, GM

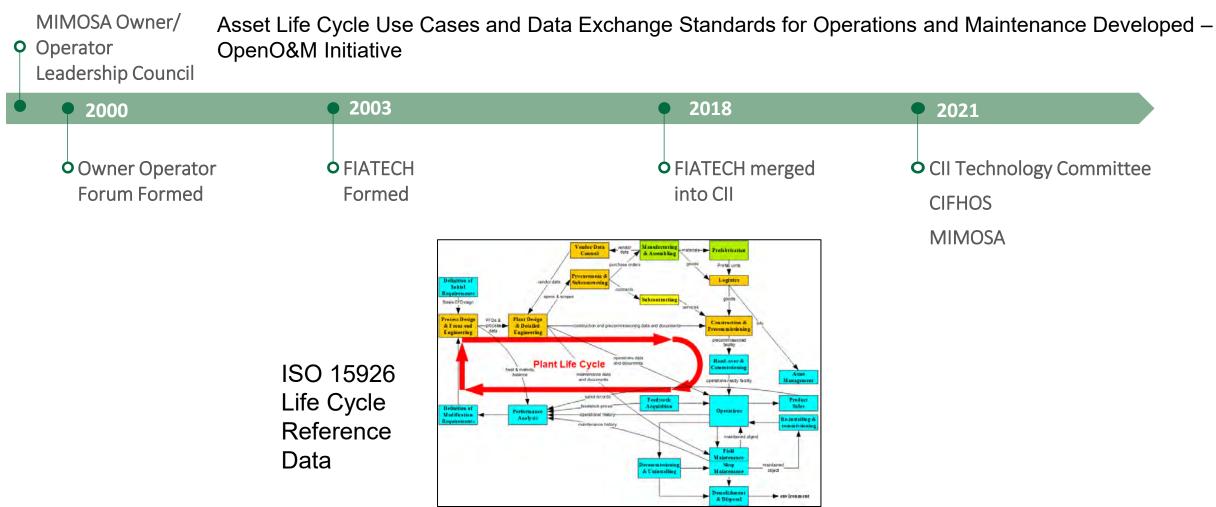
Civil Aerospace Platform Suppliers Airbus, Boeing

What has our Industry tried?



Driving Data Standards for Capital Projects

We have attempted to align and consolidate our requirements...to develop data standards





We Are Missing a How do we become the Mammoth Integrator?



Traditional Retail Walmart, Costco, Schwartz Gruppe

Internet Retailers Amazon, Alibaba, eBay, Walmart

Automotive Toyota, Volkswagen Group, Daimler, Hyundai/Kia, Ford, GM

Civil Aerospace Platform Suppliers Airbus, Boeing

How do we make our voice louder?



Discussion Summary - How do we become the Mammoth Integrator?

- EPC's need to be part of the VOICE need to define value to EPC's also
- Other Industries grew Platform Providers and Retailers (e.g. AWS and Amazon)
- How to build open not vendor proprietary
- Many different processes, scope and data content varies dramatically
- Enterprise policies are very different across companies → how do we define the common ground
- Our suppliers can't be commoditized (everyone needs to win)
- Need a shared risk / shared value model
- Do we need to understand how Industry Standard Organizations work?
- Aligning on lifecycle strategy / timing would be something to consider organizations have different horizons and it starts with common awareness
- Have EPC's share their data strategy need a common vision / strategy Owners/ EPC's Level 1 Data Strategy – Map our data and current state
- Owners to show value across the chain --



From Meeting #4 ... Using the TEAMs Chat Window... Next Meeting Agenda?

I Wish I knew or Understood...

... more about the needs from my organization!!

Estimate validation

I wish to understand better the final deliverables and how they tie with ISO 18101

Work shop to go over the use case methodology

Maybe topics or user stories or developments from each small team that apply or carry through the others. To stay aware of developments that affect each. Asset information is an example used in each phase.

appreciated seeing the user story, now have clearer picture of the end goal(s), would like to hear more on how engage an owner in a test case

Next Steps

IPA – MIMOSA OIIE CPWG

Levels of Participation

General Interest

Register for Large Group

Meeting Minutes

Attend the Large Group Meeting

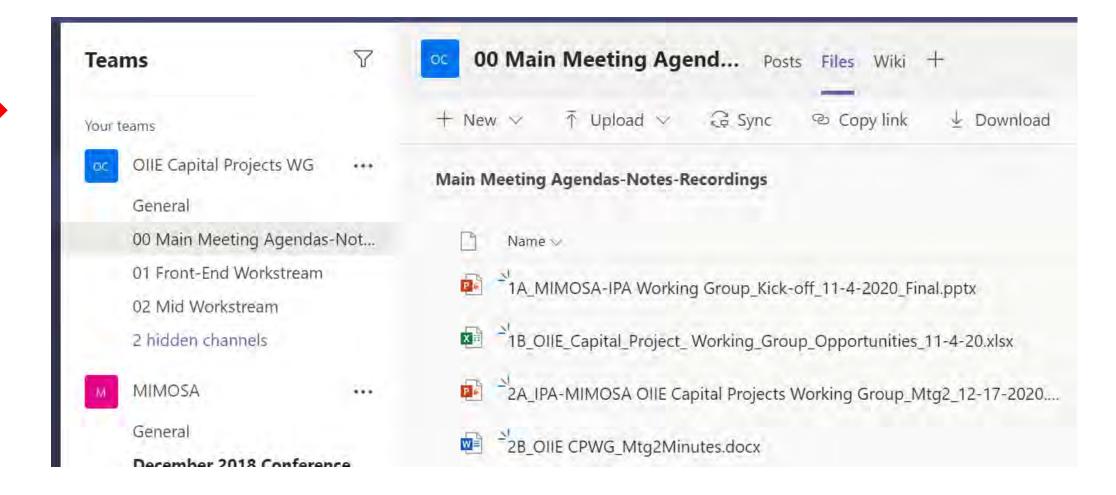
Attend the Breakout Team Working Groups

You'll be invited to join the TEAMS site.

You can then sign up for participation in one Or more of the Break-out Groups



Join us on TEAMS and let's get to work...



Gathering Input on 3 Use cases

Sub-Teams-

Cost Estimating – Will restart meetings in June RFI and Asset Installation Teams – meeting every other Tuesday 8 to 9 am EDST – Next Meeting is 5/25/21

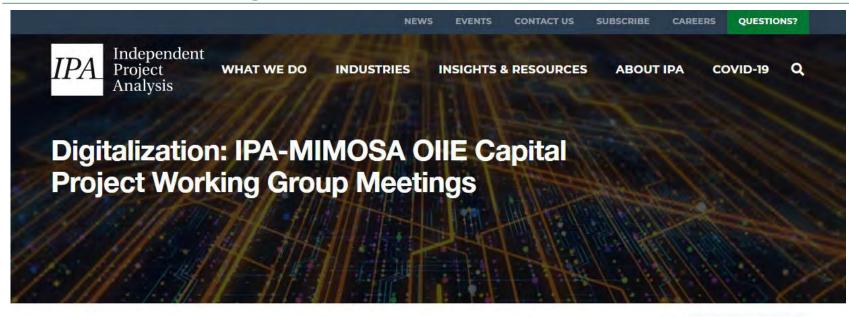
Break Out Group	Facilitator	Meeting Link
Front-End - Cost estimating group 1/ Group 2	Von Gusa	Click here to join the meeting
Middle - RFI/ RFI Response (Greenfield project)	Karamjit Kaur	Click here to join the meeting
Back end - Capital Project Asset Installation	Matt Selway	Click here to join the meeting

Next Main (Large)Group May Meeting – June 15, 2021 7 – 8 am EDST





New Member Registration



SUMMARY REQUEST INFO

Join us in helping to solve interoperability challenges and move the capital project industry's digitalization efforts forward.

The IPA-MIMOSA Open Industrial Interoperability Ecosystem (OIIE)
Capital Project Working Group is focused on defining the high value



https://www.ipaglobal.com/event/digitalization-ipa-mimosa-oiie-capital-project-working-group-meetings/





Next Steps:

- Member willing to share your digitalization journey?
- If not already a member, you will be invited to the MIMOSA TEAMS workspace to continue development of the Use Cases
- Please participate in the sub-team meetings to generate the industry input to the Pilot Project and the Industry Standards work 3. (each sub-team will set it's own meetings)
- Contact Alan Johnston (atjohn@comcast.net) to get more info on MIMOSA membership and access to the solutions already in place for your company to use
- The Main Team will meet once a month on the 3rd Tuesday from 7 to 8 am EDST to report on progress, share industry 5. knowledge, set priorities and continue the knowledge sharing and dialog.
 - If you need new meeting invitation please email <u>dmcneil@ipaglobal.com</u> or Register (See Slide 29)
- 6. Meeting Minutes are published on the IPA Website.

THANK YOU

Addendum: Current Slides from RFI/RFI Response Sub-Team

OllE Use Case for Purchasing of Equipment/Instrument

Karamjit Kaur Industrial AI Research Centre University of South Australia

Major themes identified from User Story Statements

Supplier management

- Shortlist certified supplier
- Shortlist suppliers that meet quality requirements
- Unified view to see and manage all previous and current contracts

Project Control Manager

- Identify equipment with long lead times should be pre-ordered as soon as design is completed
- Monitor and control delivery schedule no delays

Order Change Management

- PMS is up to date w.r.t. any design or qty changes and communicated to interested parties (such as OEMs)
- Any change in requirements is registered and reflected in all the relevant systems and actors

OllE Purchasing Use Case Actors

Business Actors

- Purchasing Team/Officer
- Project Control Manager
- Manufacturer sales team
- Manufacturer Engineer

System Actors

- Material/Procurement
 Management System
- OEM Product Management System
- Order Change Management
 System
- Supplier Management System

OllE Purchasing Use Case Scope

In Scope

- ✓ Process of Purchasing up to the point where Purchase Order (Digital version) is submitted and ACK is received containing estimated shipment date etc.
- ✓ Identify contents to be sent as part of the RFI and RFI responses
 - ✓ Any documents (both machine interpretable and otherwise) to be sent as part of these RFI and RFI responses
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Out of Scope

(separate OIIE Use Cases)

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- × Change(s) in Purchase Order
- × Evaluation and Selection of quote
 - × After receiving RFQ Responses
- × Supplier Management
 - × Managing list of preferred suppliers etc.

OIIE Purchasing Use Case Conditions

Pre conditions

 Completion of OIIE Use Case 12 (RFI and RFI Response for Models Meeting Functional Requirements)

Successful End Condition

- The EPC or Owner/Operator issues purchase order to manufacturers to procure identified assets.
- Receiving Acknowledgment of Purchase Order

OllE Purchasing Use Case Scenarios

Sc 1 : Simple Purchase

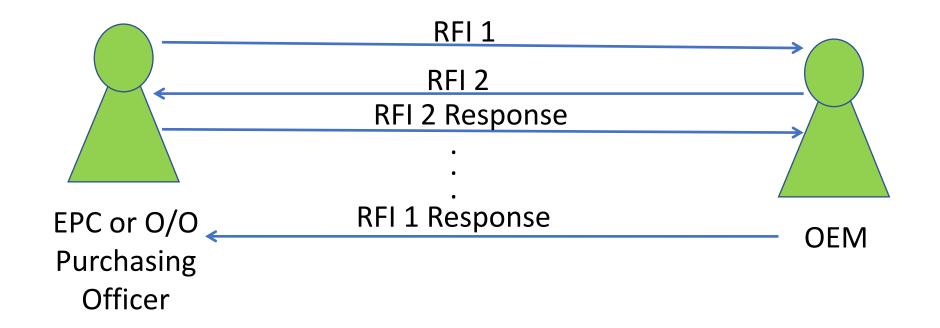
- Getting something off the shelf
- Can be automated purchase

Sc 2 : Complex Purchase

- Buying special equipment
- Lots of information exchanges (RFI/RFI Response)
- Time consuming

OIIE Purchasing Use Case Scenario 2 – Complex Purchase

Scenario 1 - Buying special (custom-built) equipment



> NOTE: The information exchanged in RFIs and RFI responses above will become part of Purchase Order

OllE Purchasing Use Case Scenarios

Sc 3 : Know Make/Model but not OEM

- Nominated Vendor never used before
- Know the make but don't know the manufacturer
- Start with RFI to obtain general information from potential suppliers
- Followed by RFI for technical (make/model) information
 - May have this info already

Sc 4: Approved Supplier but custom built

- Purchasing from approved Supplier
- But EPC or O/O don't know the make/model
- Cases of custom built
- Modified accordance with O/O's special requirements
- Starts with RFI for technical (make/model) information

OIIE Purchasing Use Case Development Concerns

- Multitude disjoint systems used during the process
- Systems that create and manage RFIs are separate than one that create PO
- Purchase of Equipment vs Instrument

RFI Contents

- List of Model(s) meeting functional requirements
 - One RFI consisting of multiple Models or one RFI for each Model?
- Engineering data sheets containing functional requirements for each location
- Model data sheets containing model specific properties
- Allowable deviations or customizations from specified functional requirements
- Respond by Date
- Requested by Person/Team/System